

# BETAMATE™ 1041G US

### Structural Adhesives

BETAMATE™ 1041G US is a one-component, heat-curing, epoxy-based adhesive especially developed for the body shop. It is capable of bonding oily galvanized steel.

BETAMATE™ 1041G US has excellent structrual properties and mechanical properties for BIW, good impact performance, wash-off resistant with excellent long term durability. it increases body stiffness, provides good impact-peel strength as measured by ISO 11343. Typical applications include bonding of the vehicle body structure and closure hem flange applications.

#### Product information

| Colour  | Green      |         |  |
|---------|------------|---------|--|
| Density | 1.24 g/cm³ | ISO 845 |  |

### Rheological properties

Viscosity, Casson ≥2000 P

## Typical mechanical properties

| Stress at break            | 6670  | psi  | ISO 1798    |
|----------------------------|-------|------|-------------|
| Strain at break            | 7     | %    | ISO 1798    |
| Lap shear strength, 3 days | ≥4350 | psi  | DIN EN 1465 |
| Peel strength, Impact-Peel | 25    | N/mm | ISO 11343   |

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